



Parts Number List

FLAT BED CHAINSTITCH MACHINE

CF2300M class

MODELS

CF2300M

CF2303M

本零件号码列表以 CF2300M-1 □□为基本型式插图。

如果需要订货，请告知 PARTS NO. (零件号码) (例:6100247)

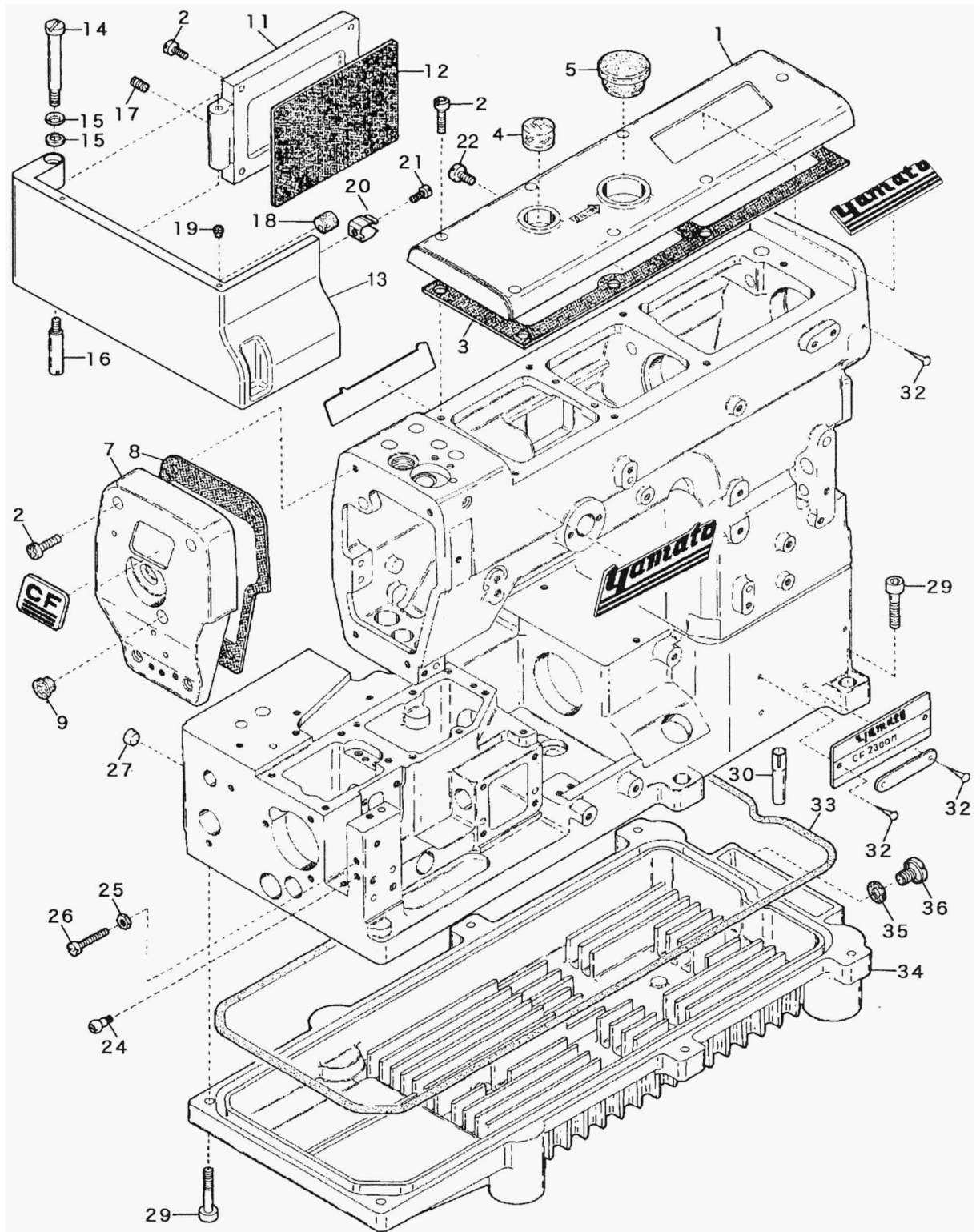
☆隔距标注在图上 REF. NO. 后 (例:4-1(3.2 ~ 5.6) 表示 REF. NO. 4-1 对应针距
3.2, 4.0, 4.8, 5.6各隔距)

☆关于 EXTRA 零件，标注在图上 REF. NO. 后 (EXTRA) (例:37-2(EXTRA))。

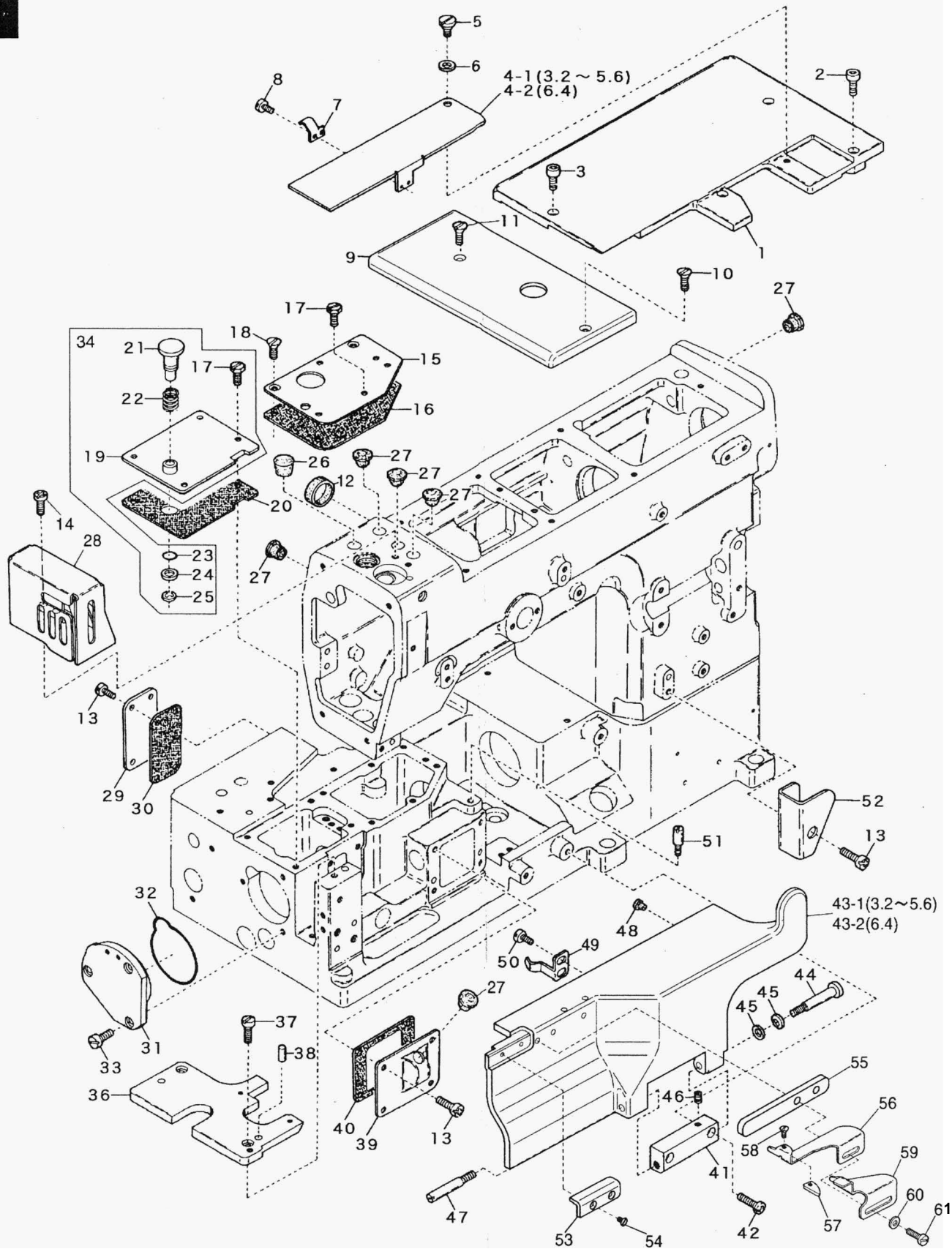
本零件号码列表之记载事项，如有改良随时更改。以实际产品为准，恕不另行通知。

P/N 6810005(P)

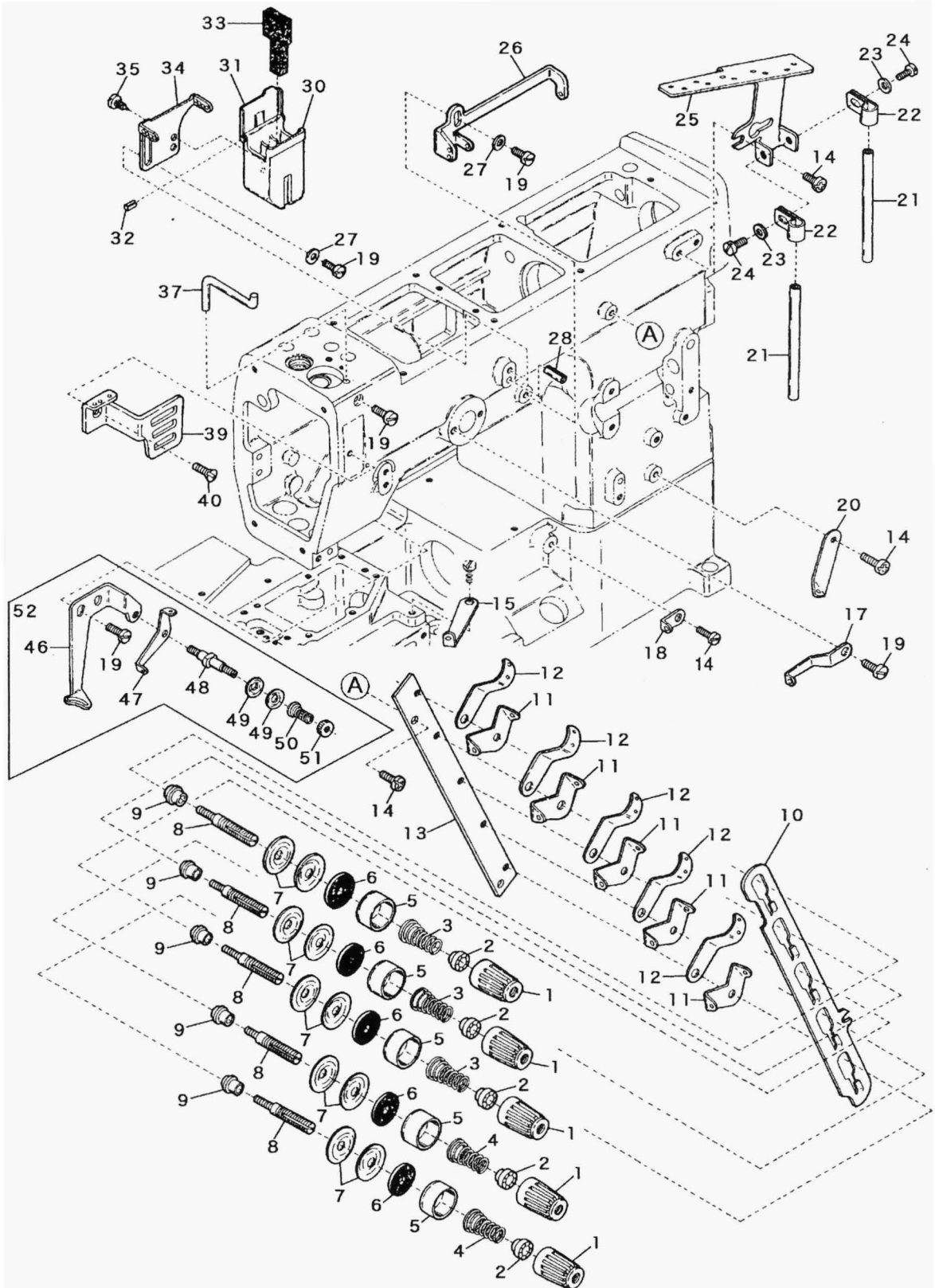
From the library of: Superior Sewing Machine & Supply LLC



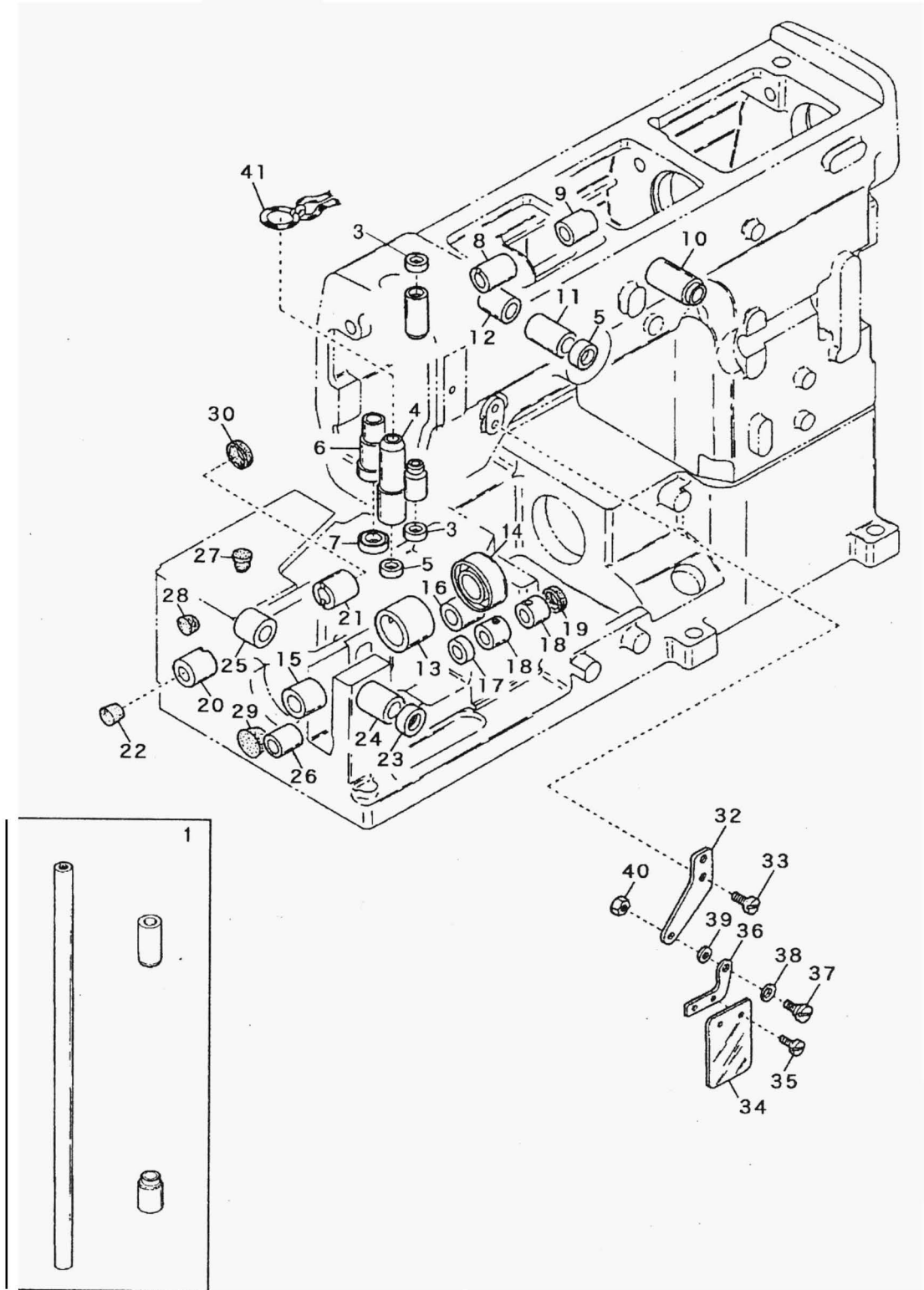
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2	110045	15	22	110013	1			
3	6100011	1	23					
4	6100012	1	24	190078	1			
5	6100013	1	25	000015	1			
6			26	110016	1			
7	6100015	1	27	6100024	1			
8	6100016	1	28					
9	6100017	1	29	009970	6			
10			30	6100025	4			
11	6100003	1	31					
12	6100019	1	32	6100026	5			
13	6101051	1	33	6100028	1			
14	170001	1	34	6100027	1			
15	300100	2	35	6100029	1			
16	180005	1	36	005075	1			
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18	6100020	1						
19	6100021	2						
20	6100724	1						



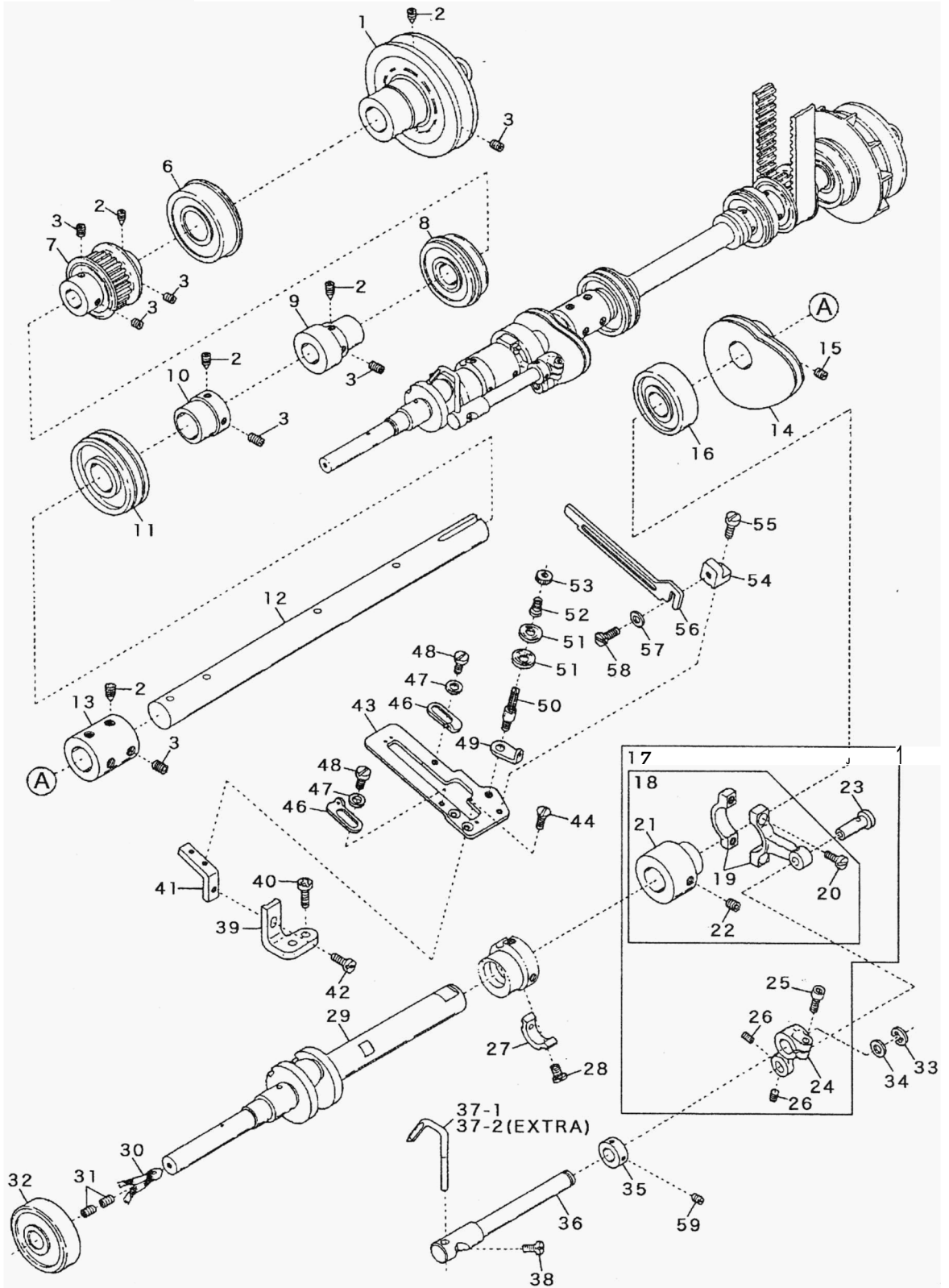
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1	6100006	1	21	000538	2	41	6100001	1
2	009749	3	22	110031	2	42	110016	2
3	009747	1	23	6100331	1	43 -1	6101050	1
4-1	6100033	1	24	6100332	1	43 -2	6101053	1
4-2	6100034	1	25	6100333	1	44	170020	1
5	006004	1	26	6100043	1	45	300100	2
6	6100330	1	27	6100017	6	46	160001	1
7	6100035	1	28	6100621	1	47	180017	1
8	110030	2	29	6100046	1	48	6100021	2
9	6101052	1	30	6100047	1	49	6100054	1
10	130003	1	31	6100048	1	50	110012	2
11	130004	1	32	6100334	1	51	180018	1
12	6100055	1	33	110048	3	52	6100336	1
13	110013	9	34	6100038	1	53	6101040	1
14	110079	2	35			54	130002	2
15	6100036	1	36	610049	1	55	6101041	1
16	6100037	1	37	110009	2	56	6100859	1
17	007610	8	38	6100335	2	57	6100860	1
18	130006	2	39	6100050	1	58	004182	1
19	6100861	1	40	6100053	1	59	6100861	1
20	6100859	1				60	000538	2
						61	110031	2



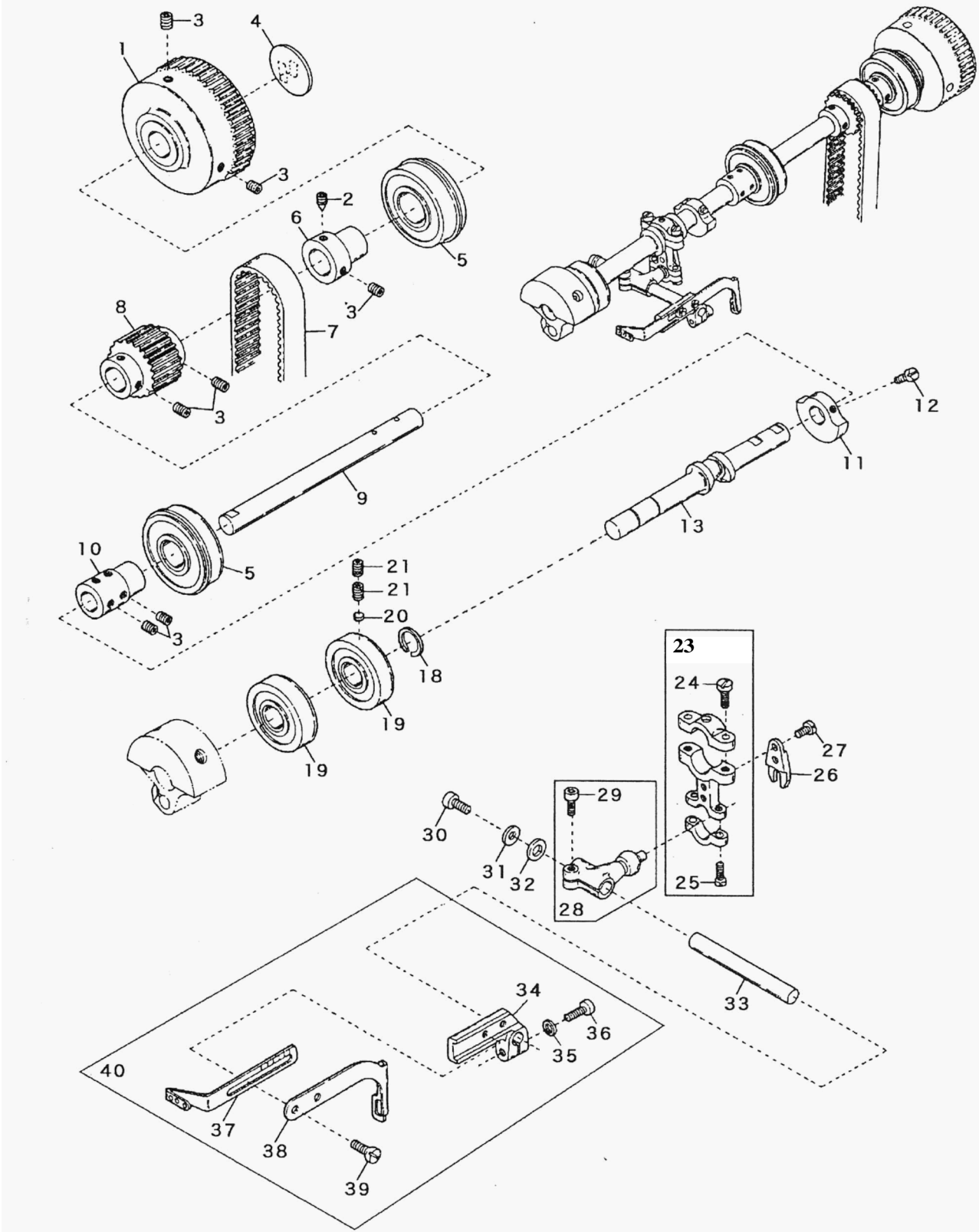
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1	6100056	5	21	6100073	2	41		
2	6100057	5	22	6100074	2	42		
3	6100058	3	23	000532	2	43		
4	6100059	2	24	004353	2	44		
5	6100060	5	25	6100075	1	45		
6	000177	5	26	6100076	1	46	6100083	1
7	6100062	10	27	000538	2	47	6100084	1
8	290029	5	28	6100340	1	48	6100085	1
9	6100064	5	29			49	6100086	2
10	6100065	1	30	6100088	1	50	6100087	1
11	6100066	5	31	6100077	1	51	000360	1
12	6100067	5	32	6100341	2	52	6100082	1
13	6100068	1	33	6100078	1			
14	110013	6	34	6100079	1			
15	6100069	1	35	350009	2			
16			36					
17	6100070	1	37	6100080	1			
18	6100071	1	38					
19	110009	6	39	6100081	1			
20	6100072	1	40	130003	1			



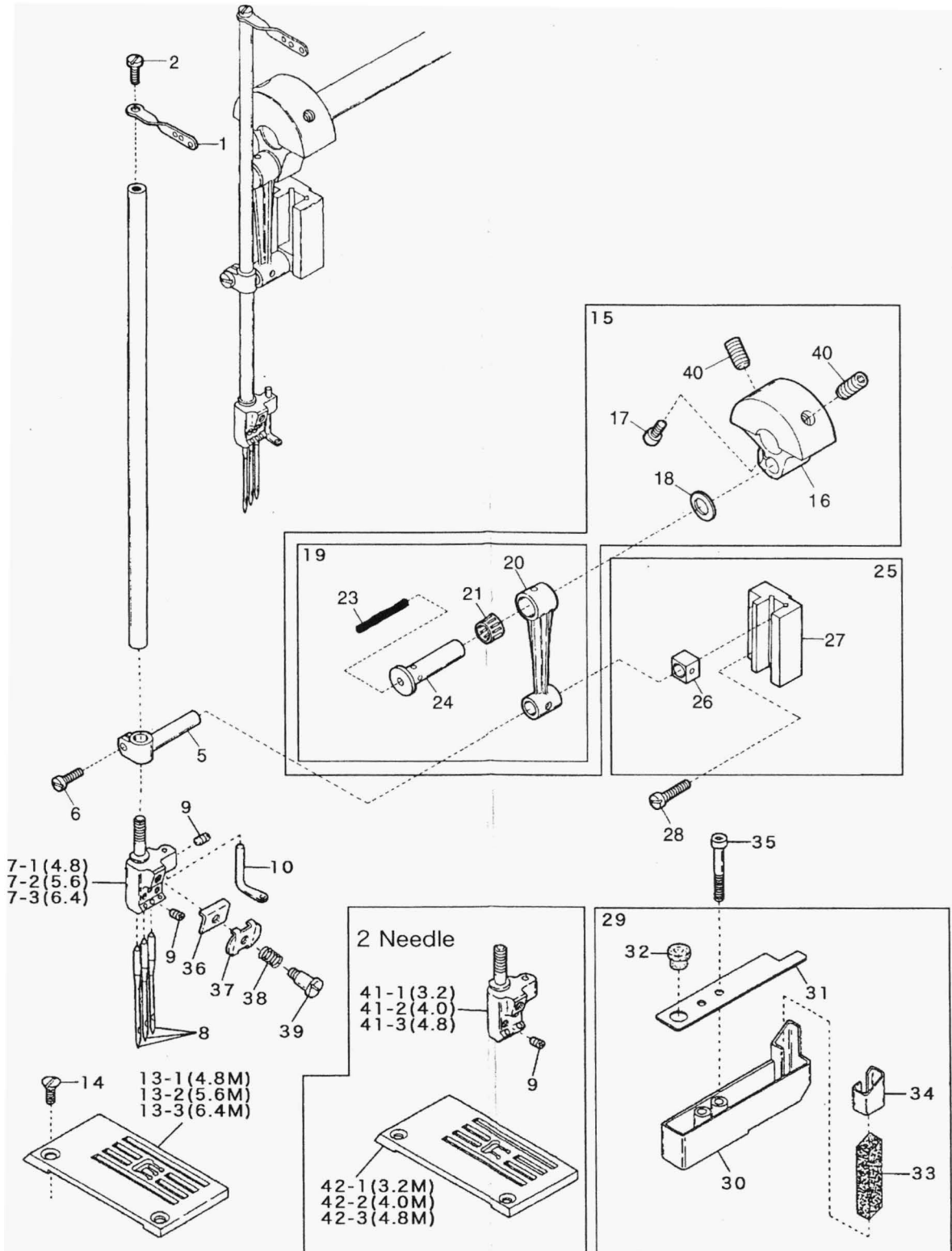
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1	6101045	1	21	6100109	1	41	000195	1
2			22	6100110	1			
3	6101044	2	23	6100111	1			
4	6100092	1	24	6100112	1			
5	6100093	2	25	6100113	1			
6	6100094	1	26	6100114	1			
7	6100095	1	27	6100017	1			
8	6100096	1	28	6100043	1			
9	6100097	1	29	6100115	1			
10	6100098	1	30	6100116	1			
11	6100099	1	31					
12	6100100	1	32	6100118	1			
13	6100101	1	33	009784	1			
14	6100102	1	34	6100119	1			
15	6100103	1	35	004236	2			
16	6100104	1	36	6100120	1			
17	6100105	1	37	006004	1			
18	6100106	2	38	000010	1			
19	6100107	1	39	000547	1			
20	6100108	1	40	000334	1			



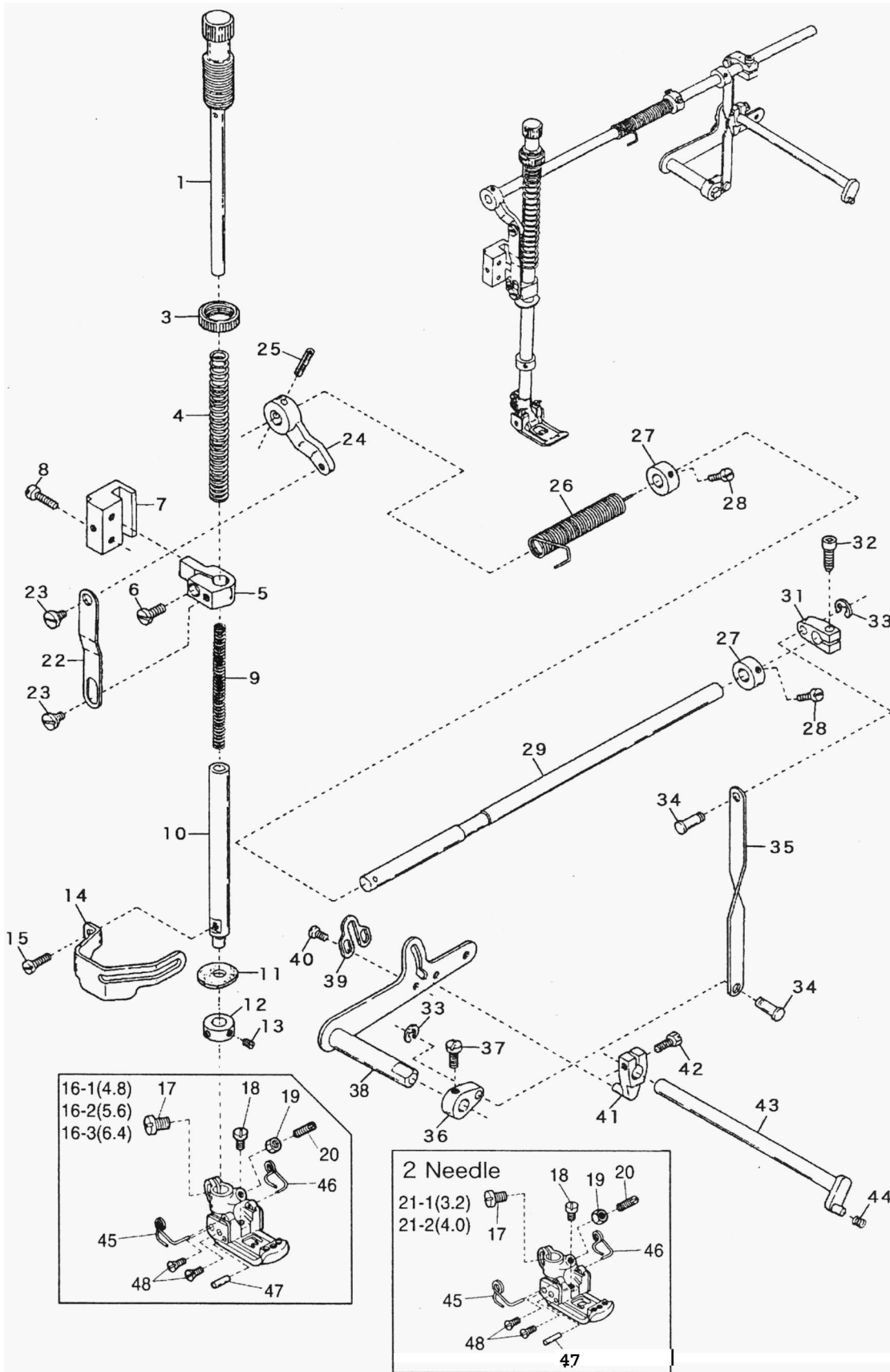
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1	6100122	1	21	6100136	1	41	6100148	1
2	160005	5	22	160003	2	42	110009	1
3	160007	9	23	6100137	1	43	6100149	1
4			24	6100138	1	44	130002	2
5			25	005650	1	45		
6	6100123	1	26	160000	2	46	6100150	2
7	6100124	1	27	6100139	1	47	000014	2
8	6100125	1	28	110036	2	48	001227	2
9	6100126	1	29	6100140	1	49	6100071	1
10	6100127	1	30	310035	1	50	001818	1
11	6100128	1	31	160001	2	51	6100086	2
12	6100129	1	32	6100142	1	52	6100087	1
13	6100130	1	33	6100343	1	53	000360	1
14	6100131	1	34	6100143	1	54	6100152	1
15	008047	2	35	6100145	1	55	001223	1
16	6100132	1	36	6100146	1	56	6100153	1
17	6100133	1	37 -1	6109201	1	57	000532	1
18	6100134	1	37 -2	6109200	1	58	004106	1
19	6100135	1	38	110083	1	59	160030	2
20	110005	2	39	6100147	1			
			40	110048	2			



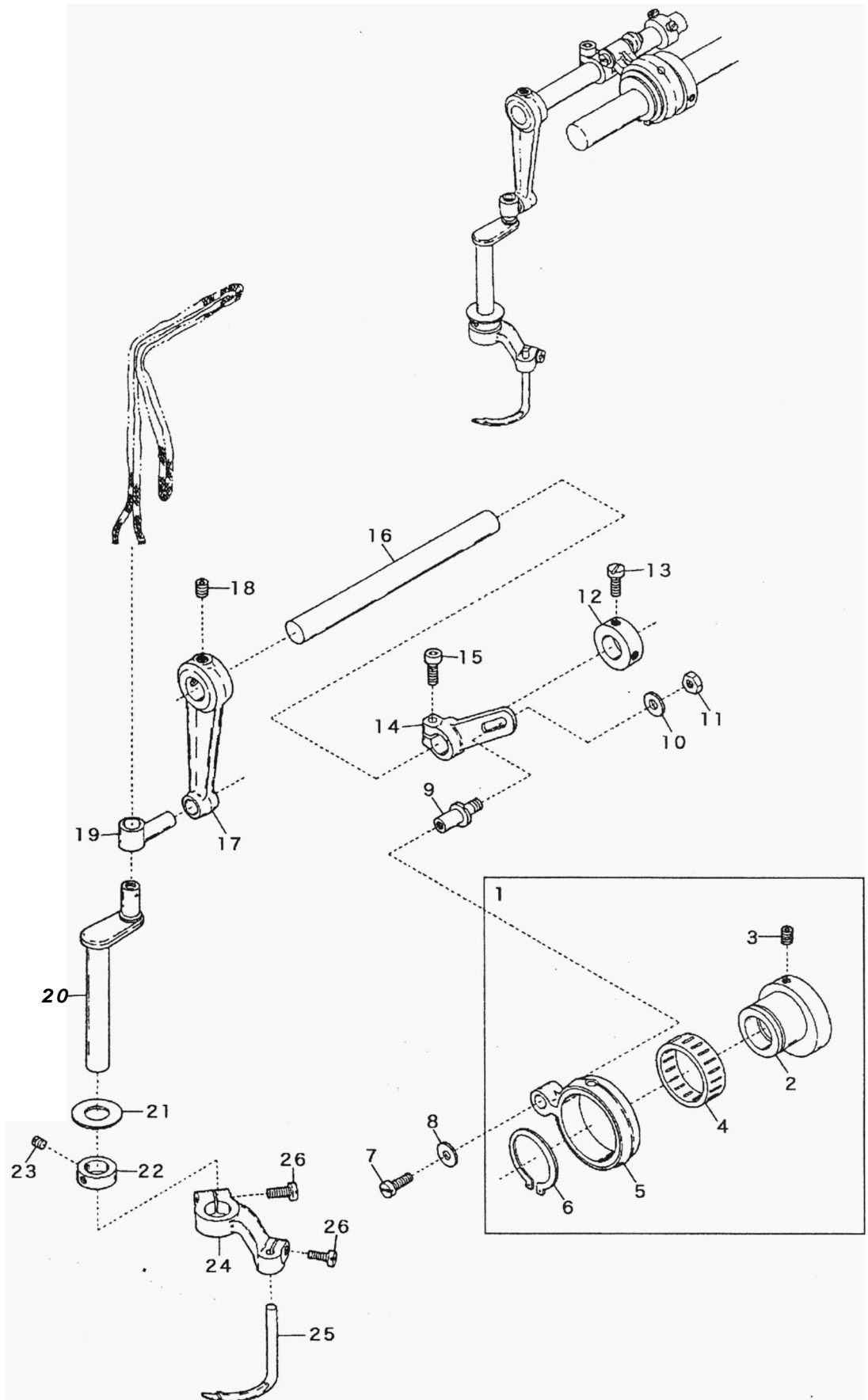
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1	6100154	1	21	160004	2			
2	160005	1	22					
3	160007	11	23	6100165	1			
4	6100155	1	24	005071	2			
5	6100125	2	25	001174	2			
6	6100127	1	26	6100166	1			
7	6100156	1	27	004312	2			
8	6100157	1	28	6100167	1			
9	6100158	1	29	120013	1			
10	6100159	1	30	120015	1			
11	6100160	1	31	000555	1			
12	110009	2	32	6100168	1			
13	6100161	1	33	6100169	1			
14			34	6100171	1			
15			35	000600	1			
16			36	005650	1			
17			37	6100172	1			
18	6100162	1	38	6100173	1			
19	6100163	2	39	110004	2			
20	000926	1	40	6100170	1			



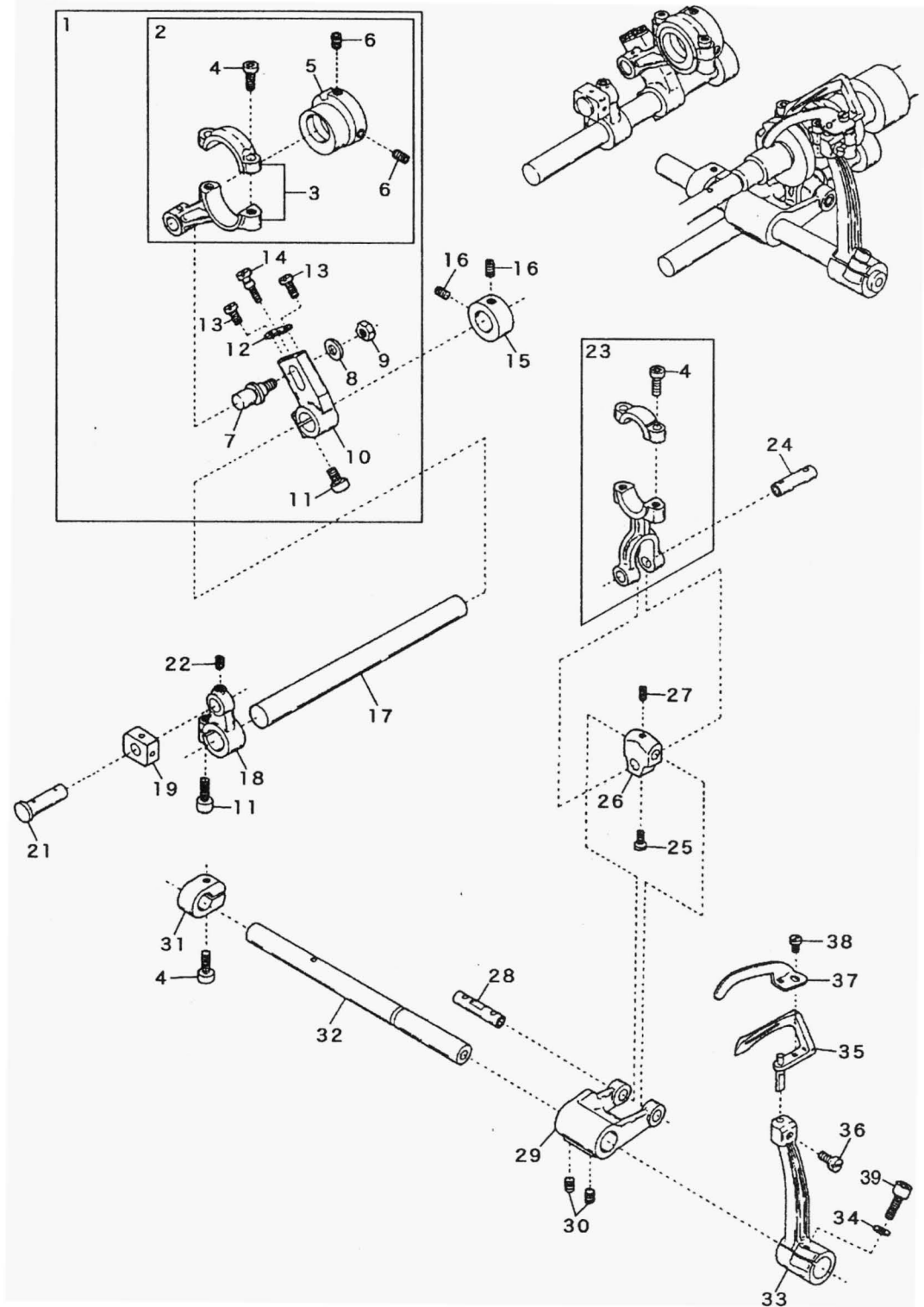
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1	6100775	1	16	6100178	1	31	6100190	1
2	004358	1	17	120015	1	32	6100017	1
3			18	6100180	1	33	310036	1
4			19	6100778	1	34	6100192	1
5	6100175	1	20	6100443	1	35	006219	1
6	110035	1				36	6100193	1
7 -1	6109107	1	21	6100182	1	37	6100194	1
7 -2	6109108	1	22			38	6100195	1
7 -3	6109109	1	23	000321	1	39	001093	1
8		4	24	6100184	1	40	260000	2
9	001900	3	25	6100785	1	41 -1	6109100	1
10	6100176	1	26	6100186	1	41 -2	6109101	1
			27	6100431	1	41 -3	6109102	1
11			28	110010	2	42 -1	6108000	1
12			29	6100188	1	42 -2	6108001	1
13 -1	6108007	1	30	6100189	1	42 -3	6108002	1
13 -2	6108008	1						
13 -3	6108009	1						
14	009142	2						
15	6100777	1						



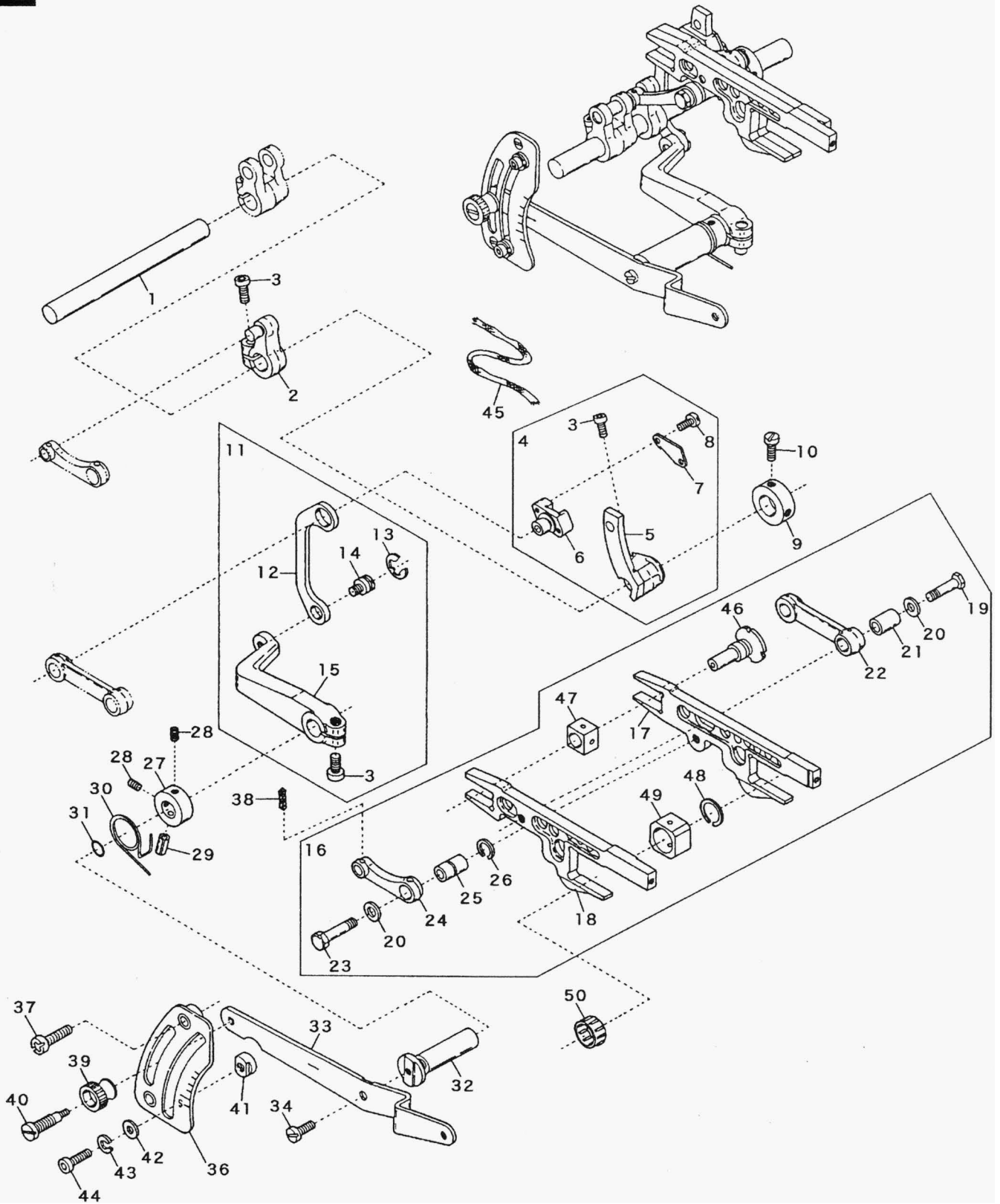
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1	6100196	1	16 -1	6307050	1	31	6100210	1
2			16 -2	6307052	1	32	120017	1
3	6100197	1	16 -3	6307054	1	33	6100351	2
4	6100199	1	17	110004	1	34	6100352	2
5	6100198	1	18	110084	1	35	6100211	1
6	004440	1	19	000327	1	36	6100212	1
7	6100200	1	20	260006	1	37	004591	1
8	004441	2				38	6100213	1
9	6100201	1	21 -1	6307000	1	39	6100214	1
10	6100202	1	21 -2	6307002	1	40	004358	2
			22	6100206	1			
11	6100203	1	23	006038	2	41	6100215	1
12	6100204	1	24	6100207	1	42	005542	1
13	001459	2	25	6100349	1	43	6100216	1
14	6100205	1	26	6100208	1	44	6100044	1
15	110002	1	27	6100209	2	45	6107005	1
			28	009604	4	46	6107006	1
			29	6100350	1	47	6107033	1
			30			48	130016	1



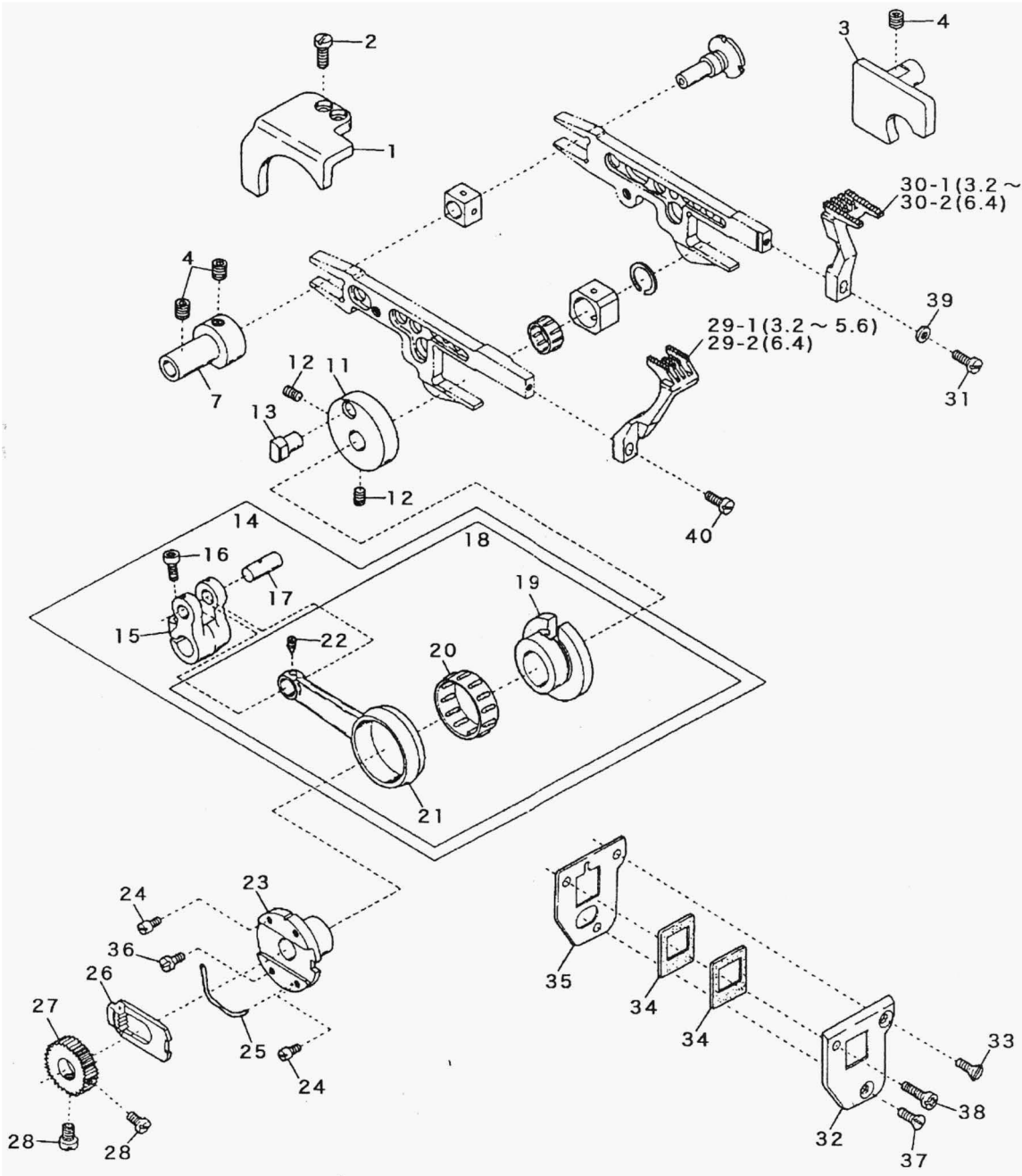
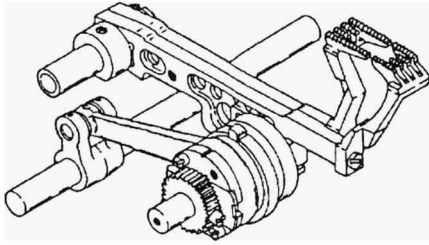
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1	6100217	1	21	6100226	1			
2	6100218	1	22	6100227	1			
3	160003	2	23	009526	2			
4	6100219	1	24	6100228	1			
5	6100220	1	25	3109305	1			
6	6100144	1	26	110031	2			
7	110009	1						
8	300006	1						
9	6100379	1						
10	000528	1						
11	100003	1						
12	6100053	1						
13	009604	2						
14	6100221	1						
15	120013	1						
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19	6100355	1						
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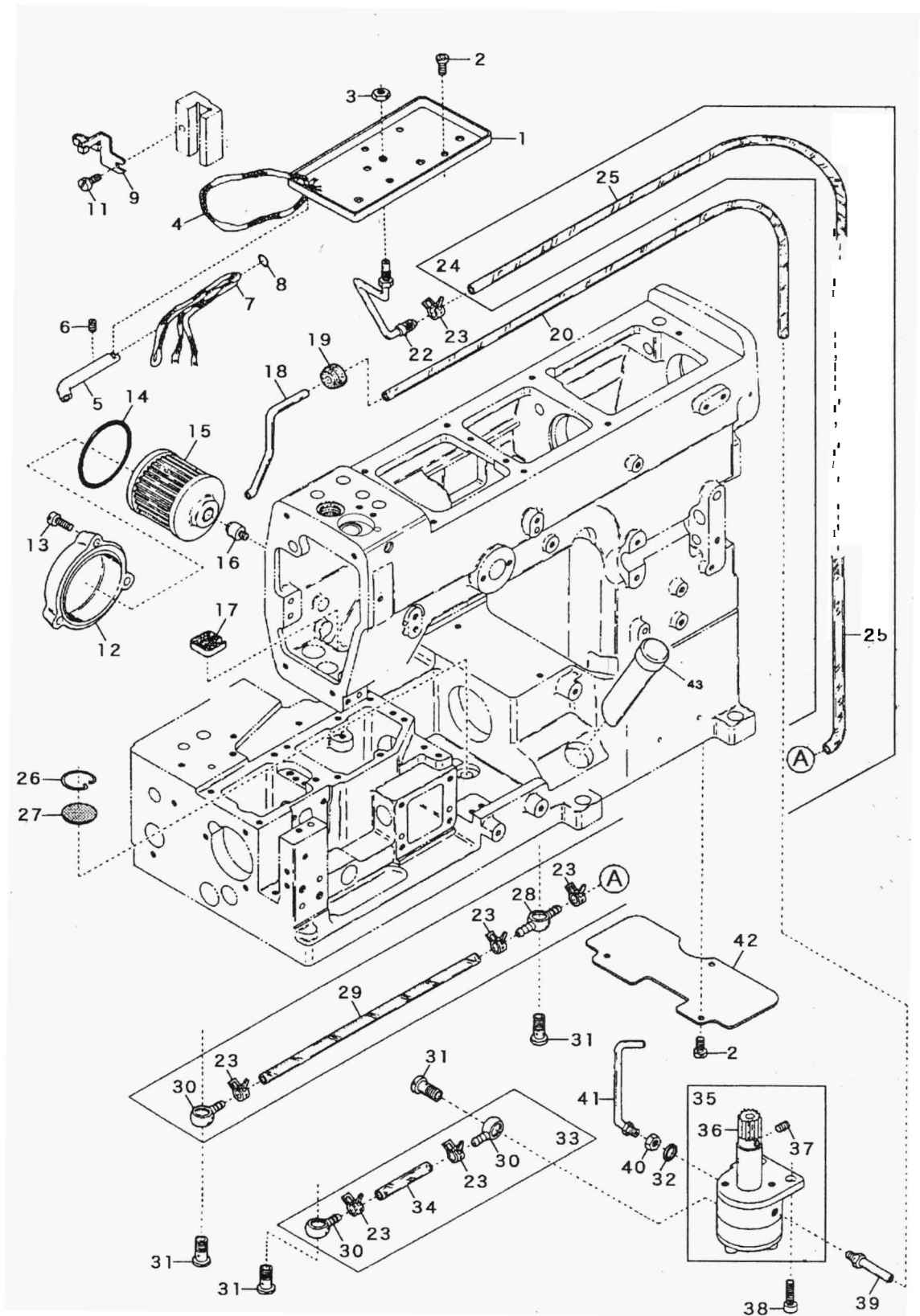
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2	61 00230	1	22	160009	1			
3	61 00231	1	23	61 00241	1			
4	120001	5	24	61 00380	1			
5	61 00232	1	25	009604	1			
6	160003	2	26	61 00242	1			
7	61 00356	1	27	001 457	1			
8	300000	1	28	61 00358	1			
9	100002	1	29	61 00243	1			
10	61 00233	1	30	160007	2			
11	005650	1	31	61 00244	1			
12	61 00234	1	32	61 00245	1			
13	1 10007	2	33	61 00246	1			
14	170021	1	34	000669	1			
15	61 00235	1	35	61 09301	1			
16	160001	2	36	1 10057	1			
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19	61 00238	1	39	009934	1			
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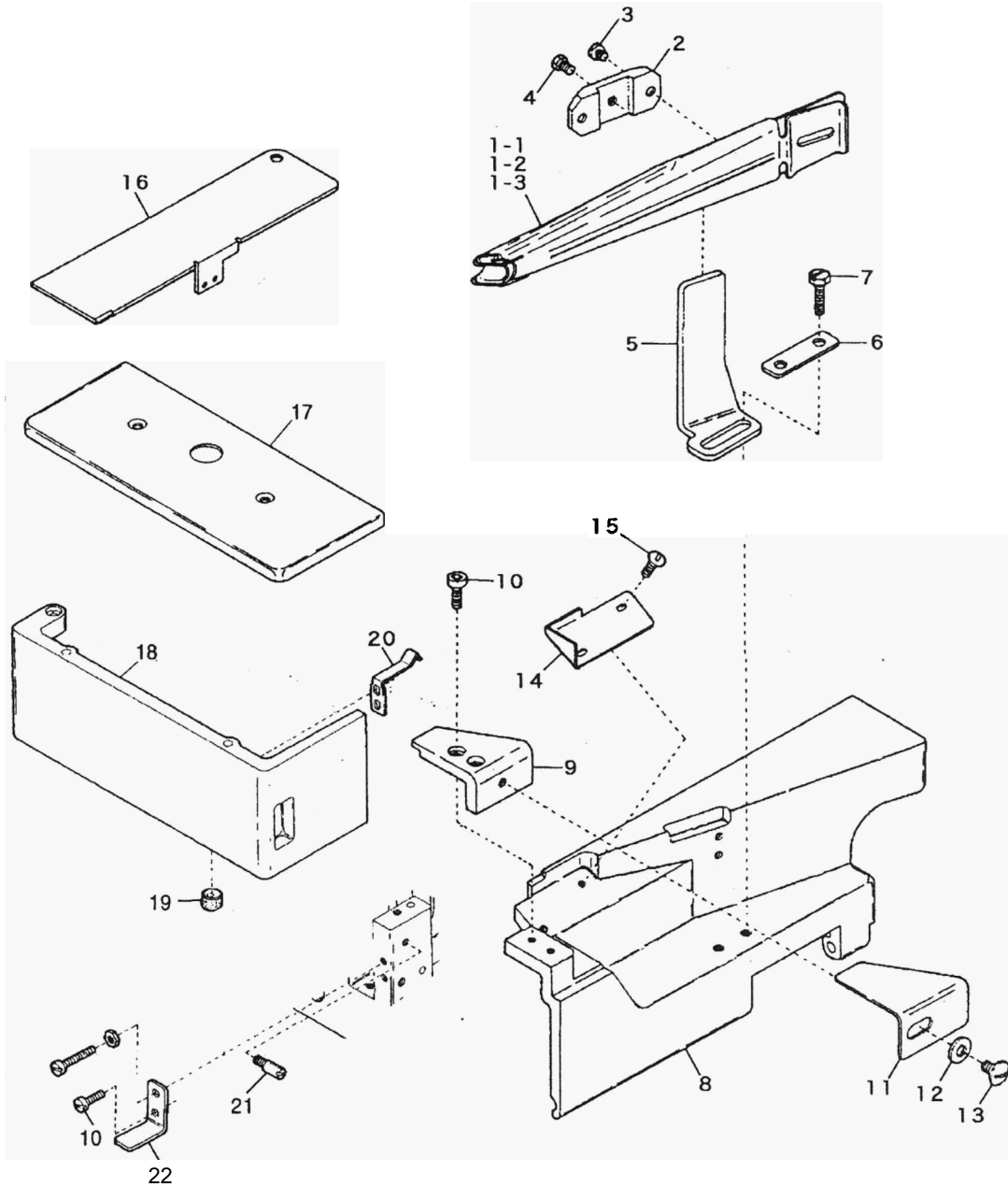
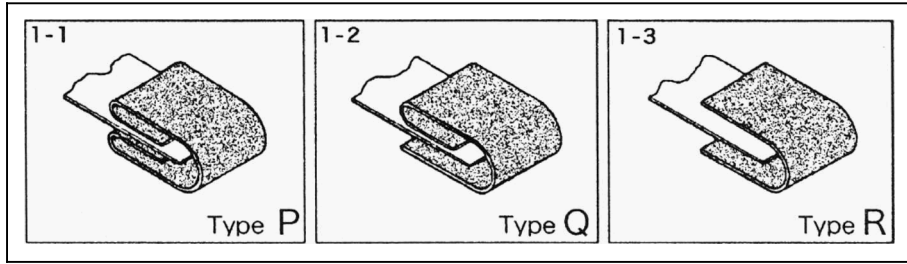
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1	6100247	1	21	6100260	1	41	6100269	2
2	6100248	1	22	6100261	1	42	000669	2
3	120006	3	23	140017	1	43	000600	2
4	6100249	1	24	6100262	1	44	005049	2
5	6100250	1	25	6100263	1	45	310071	1
6	6100251	1	26	6100361	1	46	6100364	1
7	6100252	1	27	6100235	1	47	6100273	1
8	110033	2	28	160001	2	48	6100365	1
9	6100253	1	29	6100349	1	49	6100275	1
10	005000	2	30	6100264	1	50	6100276	1
11	6100254	1	31	6100363	1			
12	6100255	1	32	6100265	1			
13	6100343	1	33	6100266	1			
14	6100360	1	34	110013	1			
15	6100256	1	35					
16	6100257	1	36	6100267	1			
17	6100258	1	37	110045	2			
18	6100259	1	38	310072	1			
19	140018	1	39	000210	1			
20	300000	2	40	005511	1			



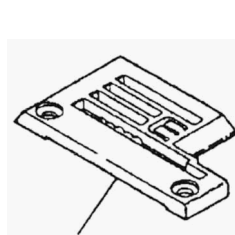
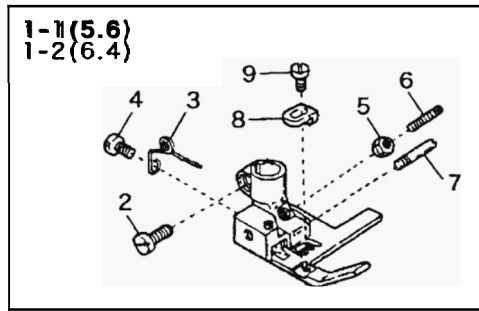
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1	6100271	1	21	6100283	1	36	110070	1
2	110080	2	22	160016	1	37	130024	1
3	6100272	1	23	6100284	1	38	110079	1
4	160007	3	24	180002	2	39	300050	1
5			25	6100285	1	40	110004	1
6			26	6100286	1			
7	6100274	1	27	6100287	1			
8			28	180003	2			
9			29 -1	6109000	1			
10			29 -2	6109001	1			
			30 -1	6109002	1			
11	6100277	1	30 -2	6109003	1			
12	160003	2						
13	6100366	1	31	110039	1			
14	6100278	1	32	6100288	1			
15	6100279	1	33	130003	1			
16	120006	1	34	6100289	2			
17	6100367	1	35	6100290	1			
18	6100280	1						
19	6100281	1						
20	6100282	1						



<u>Ref. No.</u>	<u>Parts No.</u>	<u>Amt. Req.</u>	<u>Ref. No.</u>	<u>Parts No.</u>	<u>Amt. Req.</u>	<u>Ref. No.</u>	<u>Parts No.</u>	<u>Amt. Req.</u>
1	6100291	1	21			41	6100318	1
2	110012	5	22	6100302	1	42	6100319	1
3	000234	1	23	6100303	6	43	6100320	1
4	310026	1	24	6100304	1			
5	6100293	1	25	6100305	1			
6	160001	1	26	6100306	1			
7	310027	1	27	6100307	1			
8	6100369	1	28	6100308	1			
9	6100295	1	29	6100309	1			
10			30	6100310	3			
11	006233	1	31	004124	4			
12	6100002	1	32	000567	1			
13	110045	3	33	6100313	1			
14	6100370	1	34	6100314	1			
15	6100296	1	35	6100315	1			
16	6100297	1	36	6100316	1			
17	6100298	1	37	160001	2			
18	6100299	1	38	120006	2			
19	6100300	1	39	6100317	1			
20	6100301	1	40	000419	1			



<u>Ref. No.</u>	<u>Parts No.</u>	<u>Amt. Req.</u>	<u>Ref. No.</u>	<u>Parts No.</u>	<u>Amt. Req.</u>	<u>Ref. No.</u>	<u>Parts No.</u>	<u>Amt. Req.</u>
1 -1	6101006	1	16	6101004	1			
1 -2	6101007	1	17	6100007	1			
1 -3	6101008	1	18	6100004	1			
2	6101009	1	19	6100020	1			
3	009932	2	20	6100022	1			
4	005554	1						
5	6101010	1	21	18001a	1			
6 '	6101011	1	22	610023	1			
7	140019	2						
8	6101000	1						
9	6101001	1						
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11	6101002	1						
12	6100337	1						
13	110103	1						
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15	110104	2						



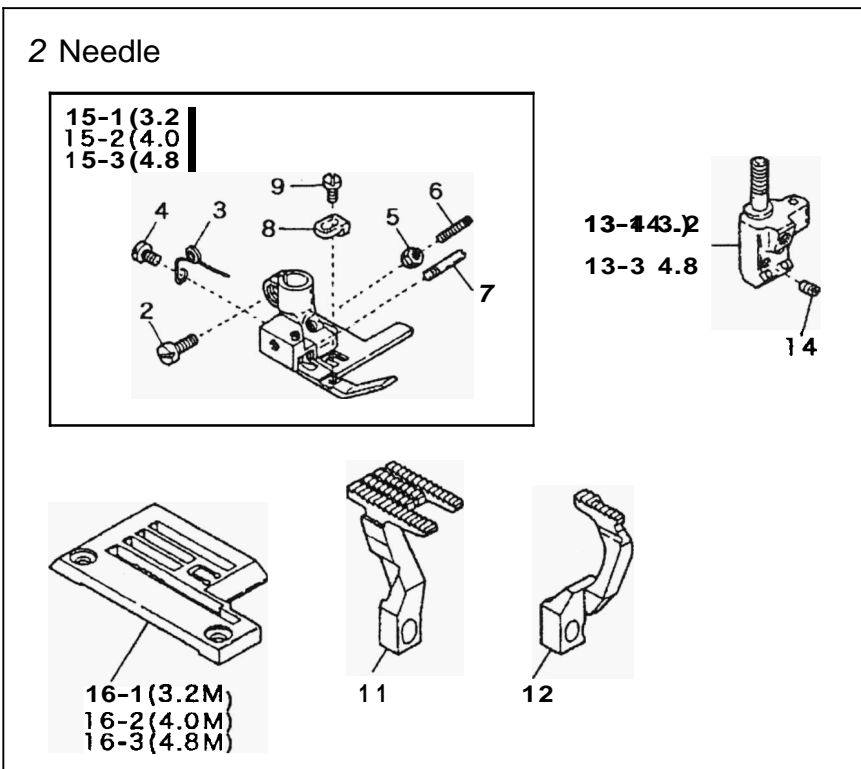
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10-2(6.4M)



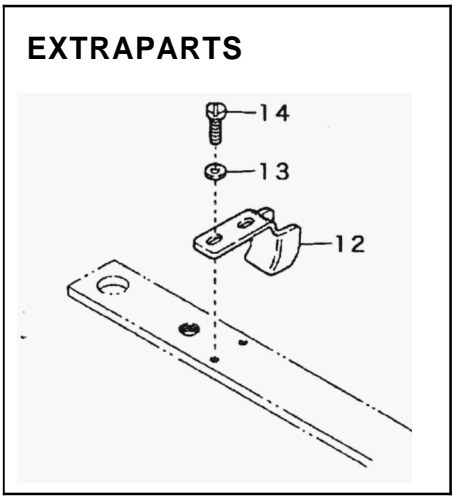
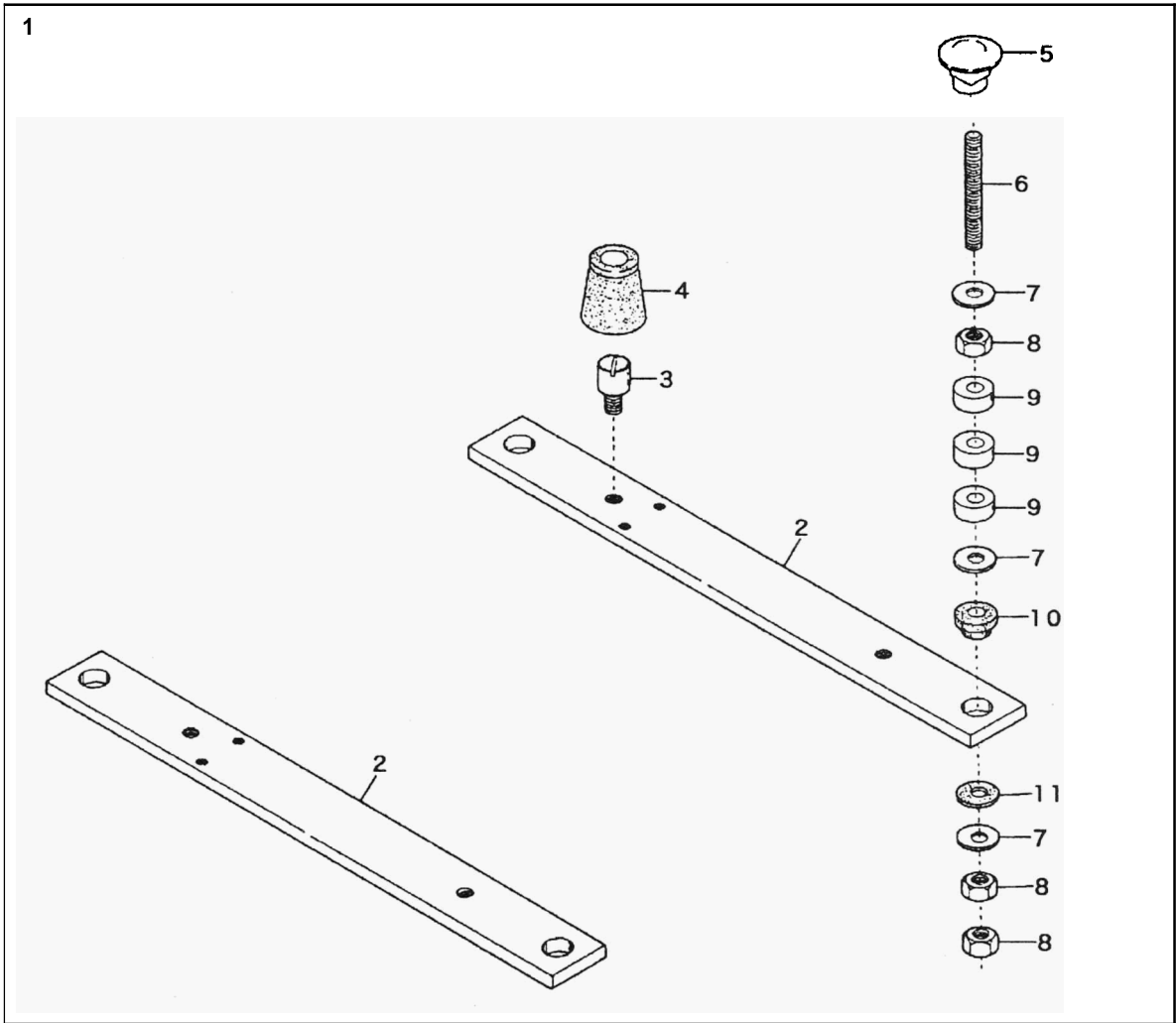
11



12



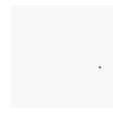
Ref. No.	Parts No.	Amt Rea	Ref. No.	Parts No.	Amt Req.	Ref. No.	Parts No.	Amt Req.
1 -1	6107015	1	11	6109005	1			
1 -2	6107016	1	12	6109004	1			
2	001186	1	13 -1	6109100	1			
3	6101012	1	13 -2	6109101	1			
4	005133	1	13 -3	6109102	1			
5	000220	1	14	001900	3			
6	003300	1	15 -1	6107012	1			
7	6101013	1	15 -2	6107013	1			
8	6101014	1	15 -3	6107014	1			
9	001230	1	16 -1	6108010	1			
10 -1	6108013	1	16 -2	6108011	1			
10 -2	6108014	1	16 -3	6108012	1			



<u>Ref. No.</u>	<u>Parts No.</u>	<u>Amt. Req.</u>
1	6100323	1
2	6100324	2
3	180020	4
4	6100325	4
5	000070	4
6	009861	4
7	6100373	12
8	000016	12
9	6101005	12
10	6100326	4
11	6100327	4
12	6100328	1
13	6100374	2
14	110009	2

Ref. No. Parts No. Amt. Req.

Ref. No. Parts No. Amt. Req.



Teile Nr.	Seite	Pos.	Teile Nr.	Seite	Pos.	Teile Nr.	Seite	Pos.
10	4b	38	9970	1b	29	160030	5b	59
14	5b	47	100003	9b	11	170001	1b	14
15	1b	25	110002	8b	15	170020	2b	44
177	3b	6	110004	6b	39	180005	1b	16
195	4b	41	110004	8b	17	180017	2b	47
321	7b	23	110005	5b	20	180018	2b	51
327	8b	19	110009	2b	37	190078	1b	24
334	4b	40	110009	3b	19	260000	7b	40
360	3b	51	110009	5b	42	260006	8b	20
360	5b	53	110009	6b	12	290029	3b	8
528	9b	10	110009	9b	7	300006	9b	8
532	3b	23	110010	7b	28	300100	1b	15
532	5b	57	110012	1b	21	300100	2b	45
538	2b	21	110012	2b	50	310035	5b	30
538	2b	60	110013	1b	22	310036	7b	33
538	3b	27	110013	2b	13	350009	3b	35
547	4b	39	110013	3b	14	3109305	9b	25
555	6b	31	110016	1b	26	6100001	2b	41
600	6b	35	110016	2b	42	6100003	1b	11
926	6b	20	110030	2b	8	6100005	1b	1
1093	7b	39	110031	2b	22	6100006	2b	1
1174	6b	25	110031	2b	61	6100011	1b	3
1223	5b	55	110031	9b	26	6100012	1b	4
1227	5b	48	110035	7b	6	6100013	1b	5
1459	8b	13	110036	5b	28	6100015	1b	7
1818	5b	50	110045	1b	2	6100016	1b	8
1900	7b	9	110048	2b	33	6100017	1b	9
4106	5b	58	110048	5b	40	6100017	2b	27
4182	2b	58	110079	2b	14	6100017	4b	27
4236	4b	35	110083	5b	38	6100017	7b	32
4312	6b	27	110084	8b	18	6100019	1b	12
4353	3b	24	120013	6b	29	6100020	1b	18
4358	7b	2	120013	9b	15	6100021	1b	19
4358	8b	40	120015	6b	30	6100021	2b	48
4440	8b	6	120015	7b	17	6100024	1b	27
4441	8b	8	120017	8b	32	6100025	1b	30
4591	8b	37	130002	2b	54	6100026	1b	32
5071	6b	24	130002	5b	44	6100027	1b	34
5075	1b	36	130003	2b	10	6100028	1b	33
5542	8b	42	130003	3b	40	6100029	1b	35
5650	5b	25	130004	2b	11	6100033	2b	4-1
5650	6b	36	130006	2b	18	6100034	2b	4-2
6004	2b	5	130016	8b	48	6100035	2b	7
6004	4b	37	160000	1b	17	6100036	2b	15
6038	8b	23	160000	5b	26	6100037	2b	16
6219	7b	35	160001	2b	46	6100038	2b	34
7610	2b	17	160001	5b	31	6100043	2b	26
8047	5b	15	160003	5b	22	6100043	4b	28
9142	7b	14	160003	9b	3	6100044	8b	44
9526	9b	23	160004	6b	21	6100046	2b	29
9604	8b	28	160005	5b	2	6100047	2b	30
9604	9b	13	160005	6b	2	6100048	2b	31
9747	2b	3	160007	5b	3	6100049	2b	36
9749	2b	2	160007	6b	3	6100050	2b	39
9784	4b	33	160007	9b	18	6100053	2b	40

Teile Nr.	Seite	Pos.	Teile Nr.	Seite	Pos.	Teile Nr.	Seite	Pos.
6100053	9b	12	6100110	4b	22	6100168	6b	32
6100054	2b	49	6100111	4b	23	6100169	6b	33
6100055	2b	12	6100112	4b	24	6100170	6b	40
6100056	3b	1	6100113	4b	25	6100171	6b	34
6100057	3b	2	6100114	4b	26	6100172	6b	37
6100058	3b	3	6100115	4b	29	6100173	6b	38
6100059	3b	4	6100116	4b	30	6100175	7b	5
6100060	3b	5	6100118	4b	32	6100176	7b	10
6100062	3b	7	6100119	4b	34	6100178	7b	16
6100064	3b	9	6100120	4b	36	6100180	7b	18
6100065	3b	10	6100122	5b	1	6100182	7b	21
6100066	3b	11	6100123	5b	6	6100184	7b	24
6100067	3b	12	6100124	5b	7	6100186	7b	26
6100068	3b	13	6100125	5b	8	6100188	7b	29
6100069	3b	15	6100125	6b	5	6100189	7b	30
6100070	3b	17	6100126	5b	9	6100190	7b	31
6100071	3b	18	6100127	5b	10	6100192	7b	34
6100071	5b	49	6100127	6b	6	6100193	7b	36
6100072	3b	20	6100128	5b	11	6100194	7b	37
6100073	3b	21	6100129	5b	12	6100195	7b	38
6100074	3b	22	6100130	5b	13	6100196	8b	1
6100075	3b	25	6100131	5b	14	6100197	8b	3
6100076	3b	26	6100132	5b	16	6100198	8b	5
6100077	3b	31	6100133	5b	17	6100199	8b	4
6100078	3b	33	6100134	5b	18	6100200	8b	7
6100079	3b	34	6100135	5b	19	6100201	8b	9
6100080	3b	37	6100136	5b	21	6100202	8b	10
6100081	3b	39	6100137	5b	23	6100203	8b	11
6100082	3b	52	6100138	5b	24	6100204	8b	12
6100083	3b	46	6100139	5b	27	6100205	8b	14
6100084	3b	47	6100140	5b	29	6100206	8b	22
6100085	3b	48	6100142	5b	32	6100207	8b	24
6100086	3b	49	6100143	5b	34	6100208	8b	26
6100086	5b	51	6100144	9b	6	6100209	8b	27
6100087	3b	50	6100145	5b	35	6100210	8b	31
6100087	5b	52	6100146	5b	36	6100211	8b	35
6100088	3b	30	6100147	5b	39	6100212	8b	36
6100092	4b	4	6100148	5b	41	6100213	8b	38
6100093	4b	5	6100149	5b	43	6100214	8b	39
6100094	4b	6	6100150	5b	46	6100215	8b	41
6100095	4b	7	6100152	5b	54	6100216	8b	43
6100096	4b	8	6100153	5b	56	6100217	9b	1
6100097	4b	9	6100154	6b	1	6100218	9b	2
6100098	4b	10	6100155	6b	4	6100219	9b	4
6100099	4b	11	6100156	6b	7	6100220	9b	5
6100100	4b	12	6100157	6b	8	6100221	9b	14
6100101	4b	13	6100158	6b	9	6100222	9b	16
6100102	4b	14	6100159	6b	10	6100224	9b	17
6100103	4b	15	6100160	6b	11	6100225	9b	20
6100104	4b	16	6100161	6b	13	6100226	9b	21
6100105	4b	17	6100162	6b	18	6100227	9b	22
6100106	4b	18	6100163	6b	19	6100228	9b	24
6100107	4b	19	6100165	6b	23	6100330	2b	6
6100108	4b	20	6100166	6b	26	6100331	2b	23
6100109	4b	21	6100167	6b	28	6100332	2b	24

Teile Nr.	Seite	Pos.	Teile Nr.	Seite	Pos.	Teile Nr.	Seite	Pos.
6100333	2b	25	61007005	8b	45			
6100334	2b	32						
6100335	2b	38						
6100336	2b	52						
6100340	3b	28						
6100341	3b	32						
6100343	5b	33						
6100349	8b	25						
6100350	8b	29						
6100351	8b	33						
6100352	8b	34						
6100355	9b	19						
6100379	9b	9						
6100431	7b	27						
6100443	7b	20						
6100621	2b	28						
6100724	1b	20						
6100775	7b	1						
6100777	7b	15						
6100778	7b	19						
6100785	7b	25						
6100859	2b	20						
6100859	2b	56						
6100860	2b	57						
6100861	2b	19						
6100861	2b	59						
6101040	2b	53						
6101041	2b	55						
6101044	4b	3						
6101045	4b	1						
6101050	2b	43-1						
6101051	1b	13						
6101052	2b	9						
6101053	2b	43-2						
6107006	8b	46						
6107033	8b	47						
6108000	7b	42-1						
6108001	7b	42-2						
6108002	7b	42-3						
6108007	7b	13-1						
6108008	7b	13-2						
6108009	7b	13-3						
6109100	7b	41-1						
6109101	7b	41-2						
6109102	7b	41-3						
6109107	7b	7-1						
6109108	7b	7-2						
6109109	7b	7-3						
6109200	5b	37-2						
6109201	5b	37-1						
6307000	8b	21-1						
6307002	8b	21-2						
6307050	8b	16-1						
6307052	8b	16-2						
6307054	8b	16-3						